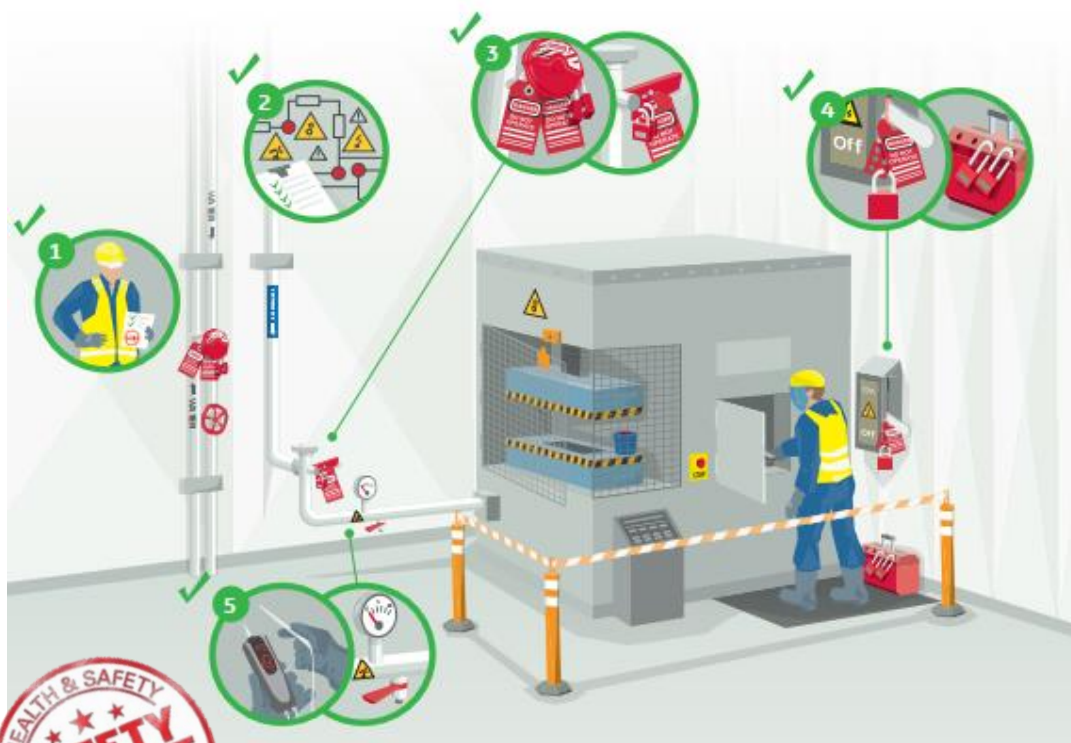


# Did You Know...

## THESE LOCK OUT/TAG OUT SAFETY PRINCIPLES



## DO

1. Perform LOTO on work or equipment under LOTO only as a LOTO authorized person
2. Consider all potential sources of energy and understand the isolation points that protect you from danger
3. Use only approved LOTO devices as described in the equipment specific LOTO procedure
4. Apply personal LOTO locks and tags to energy source points of disconnect before performing servicing or maintenance and follow the procedure at all times.
5. Verify that all potential stored energy (electrical, thermal, mechanical...) is discharged, purged or blocked.



**At Black & McDonald, Nobody Gets Hurt, Today or Tomorrow!**

